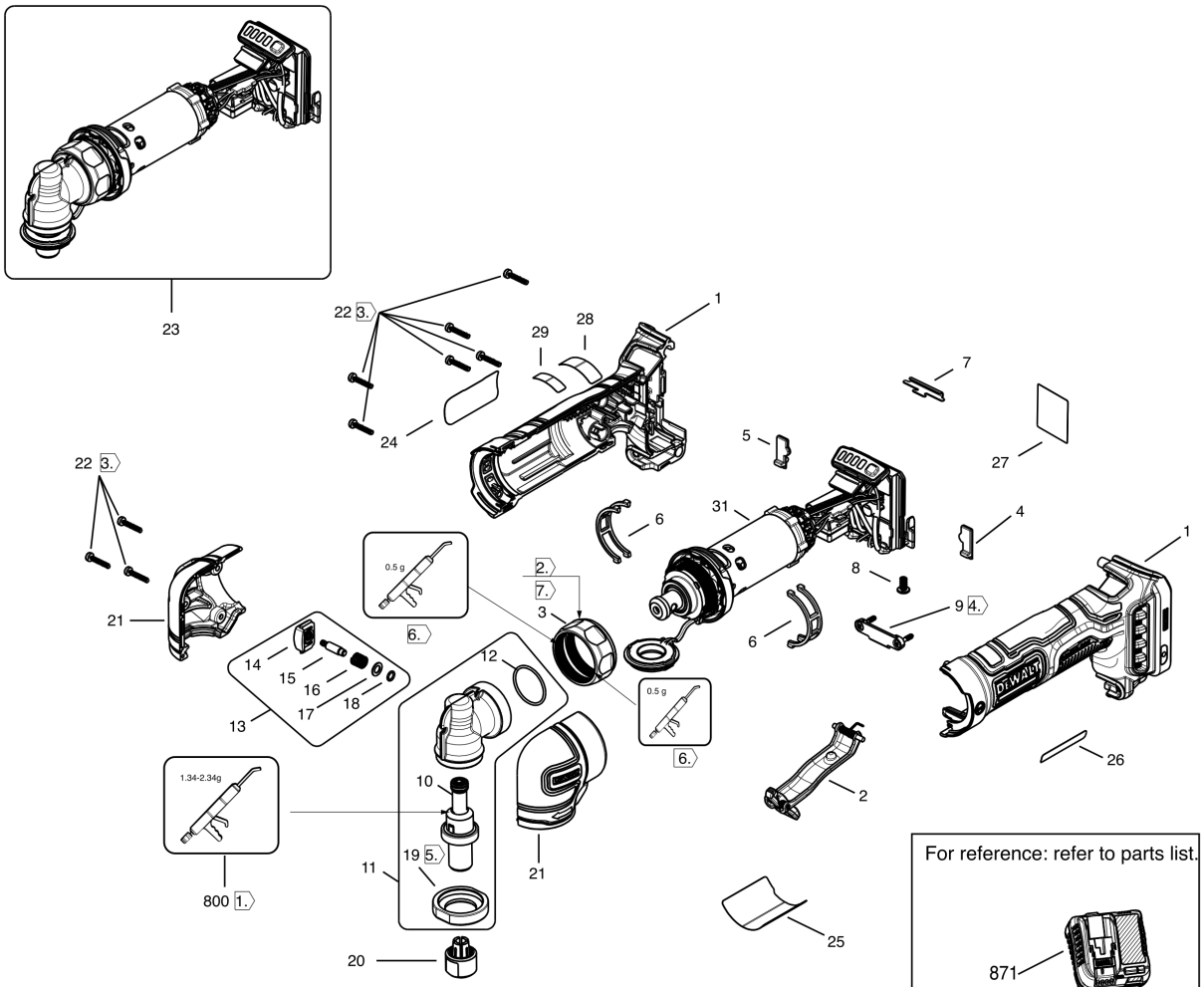
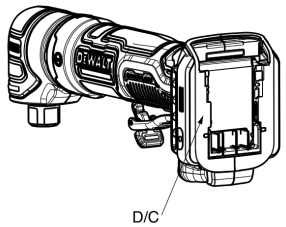
DCG422B Type 1 - Parts List

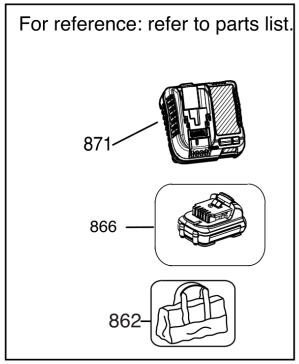
Use the figure number to match each part to the corresponding parts schematic.

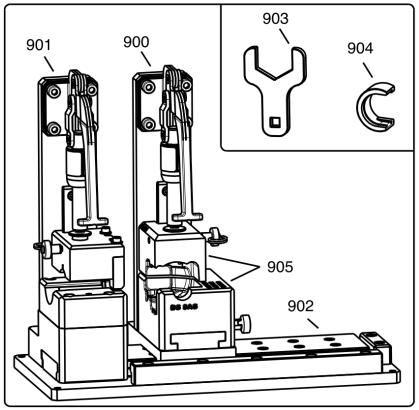


NOTES:

1. ADD GREASE ON THE PINION AND GEAR. ENSURE COVERAGE OF ALL TEETH PRIOR TO AS SEMBLY.
2. TORQUE TO 38 - 42 Nm
3. TORQUE TO 1.1 - 1.3 Nm
4. TORQUE TO 0.2 - 0.4 Nm
5. TORQUE TO 22 - 27 Nm
6. ADD LOCTITE TO BOTH SETS OF COLLAR THREAD S. ENSURE COVERAGE OF THREADS PRIOR TO A SSEMBLY.
7. REPAIRING THIS COMPONENT REQUIRES SPECIALIZED TOOL ING. REFER TO THE REPAIR INSTRUCTIONS FOR DETAILED GU IDANCE.







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DCG422B Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 1	NA602585	HANDLE SA
Fig. 2	NB145290	PADDLE
Fig. 3	NA407522	CLAMP NUT
Fig. 4	N728013	INSERT
Fig. 5	N728012	INSERT
Fig. 6	NA590653	SEAL
Fig. 7	N467560	PLATE
Fig. 8	NA105798	TERMINAL BLOCK
Fig. 9	N791558	COVER
Fig. 10	NB430637	SPINDLE SA
Fig. 11	NB157871	GEARCASE SA
Fig. 12	NA497886	O RING
Fig. 13	NB430638	SPINDLE LOCK
Fig. 14	N126105	BUTTON
Fig. 15	NA611631	LOCK PIN
Fig. 16	N092954	SPRING
Fig. 17	N094651	WASHER
Fig. 18	N094012	O RING
Fig. 19	NA606905	BEARING
Fig. 20	N785197	COLLET ASSEMBLY
Fig. 21	NA611649	SLEEVE SA
Fig. 22	330019-00	SCREW
Fig. 23	NB157891	MOTOR & SWITCH SA
Fig. 24	NA598085	RATING LABEL
Fig. 25	NA556873	LABEL
Fig. 26	NA669271	LABEL
Fig. 27	NA662489	LABEL
Fig. 28	NA678175	LABEL
Fig. 29	NA678176	LABEL

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DCG422B Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 30	N332459	SPANNER
Fig. 31	NB429105	MOTOR & SWITCH SA
Fig. 800	583534-00	GREASE
Fig. 900	NB186333	CLAMP SA
Fig. 901	NB186345	MOUNT SA
Fig. 902	NB186339	BASE SA
Fig. 903	NA382867	WRENCH
Fig. 904	NA917348	COLLAR
Fig. 905	NB414559	S.T.INSERTION TOOL

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